



Electric duct heater

Batterie terminale électrique pour gaine

Elektro-Heizregister für Lüftungssysteme

Электрические канальные нагреватели



Electric heaters are designed to heat clean air in ventilation systems. Casing is made from aluzinc coated steel which is high temperature proof. Heating elements tube is made from stainless steel AISI 304.

In heaters are installed 2 protection thermostats, screw terminals for easy connection. Casing can be with PG connection, flanges or intended to install directly to AHU.

Heaters can be installed vertically or horizontally.  
Maximum output air temperature 50°C.



Elektrische Heizgeräte werden entworfen, um saubere Luft in Lüftungssystemen zu heizen. Die Verschalung wird von beschichtetem Stahl von aluzinc gemacht, der hohe Temperaturbeweis ist. Heizelement-Tube wird vom Edelstahl AISI 304 gemacht. In Heizungen werden 2 Schutzthermostate, Schraube-Terminals für die leichte Verbindung installiert. Das Gehäuse kann mit PG-Anschluss, Flanschen oder für die Montierung gerade in die Lüftungsgeräte geeignet sein.

Heizungen können vertikal oder horizontal installiert werden.  
Maximale Produktionslufttemperatur 50°C.



Les batteries terminales électriques pour gaine sont destinées au réchauffement de l'air propre dans les systèmes de ventilation.

L'enveloppe est réalisée à partir de fer-blanc et recouverte de AlZn avec une surface résistante aux températures élevées. Le tube des éléments de chauffage est fabriqué en acier inoxydable AISI 304

Deux thermoprotections et des bornes de jonction électrique sont montées dans les batteries électriques. Les enveloppes sont fabriquées avec des connecteurs PG, des flasques ou bien en montage direct sur les caissons de ventilation.

Les batteries électriques peuvent être montées horizontalement et verticalement.

Température maximale de l'air réchauffé : 50°C.



Электрические канальные нагреватели предназначены для подогрева чистого воздуха в вентиляционных системах. Корпус изготовлен из алюмоцинкованной стали, поверхность которой устойчива к высоким температурам. Трубка тена изготовлена из нержавеющей стали AISI 304. В нагревателе установленные 2 термозащиты, клеммы электрического подключения, корпус может быть изготовлен с PG соединением, с фланшами или для монтирования в вент. агрегат.

Нагреватели могут быть установлены горизонтально и вертикально.

Максимальная температура подогреваемого воздуха 50°C.

## Accessories



Controller  
for electrical heater  
**EKR 15.1**

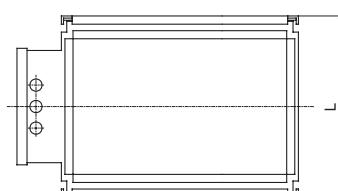
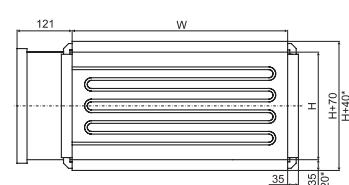


Controller  
for electrical heater  
**EKR 15.1P**



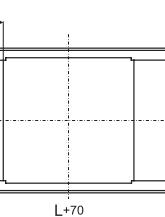
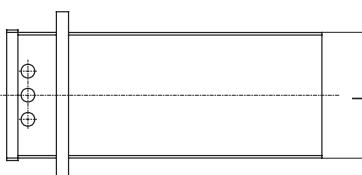
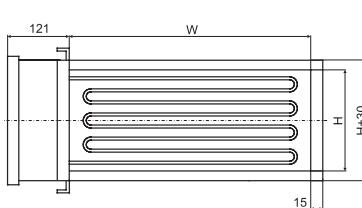
Duct sensor  
**TJK-10K**

EKS, EKS-PG



\* – dimensions of EKS-PG heaters

EKS-L



All dimensions in mm

**Specification**

EKS

W [mm]

H [mm]

**EKS W x H**

Electrical duct heater

Rectangular duct width

Rectangular duct height

**Dimensions**

## EKS 400 x 200

Length L	[mm]	370	420	520							
Total rated power	[kW]	6	9	12	15	21					

## EKS 500 x 250

Length L	[mm]	370	420	520	600	820	970				
Total rated power	[kW]	9	12	15	21	24	36	45			

## EKS 500 x 300

Length L	[mm]	370	440	520	600						
Total rated power	[kW]	9	12	15	18	21	24	27	30	33	36

## EKS 600 x 300

Length L	[mm]	370	440	520	600						
Total rated power	[kW]	9	12	15	18	21	24	27	30	33	36

## EKS 600 x 350

Length L	[mm]	370	420	500							
Total rated power	[kW]	9	12	15	18	21	24	27	30	33	36

## EKS 700 x 400

Length L	[mm]	370	440	520							
Total rated power	[kW]	9	12	15	18	21	24	27	30	33	36

## EKS 800 x 500

Length L	[mm]	370	420	440	500						
Total rated power	[kW]	9	12	15	18	21	24	27	30	33	36

## EKS 1000 x 500

Length L	[mm]	370	420	440	500						
Total rated power	[kW]	9	12	15	18	21	24	27	30	33	36

Electrical heaters conforms to requirements of standards IEC 60335-2-30: 1996, EN 600335-2-30: 1999, EN 61010-1+A2: 2000, EN 50081-2: 1995, EN 55011: 1999+A1: 2001 and carries CE mark.

Type	Accessories											
	EKR 15.1				EKR 15.1P				TJK 10K			
EKS 400 x 200	+				+				+			
EKS 500 x 250	+				+				+			
EKS 500 x 300	+				+				+			
EKS 600 x 300	+				+				+			
EKS 700x400	+				+				+			
EKS 800x500	+				+				+			
EKS 1000x500	+				+				+			

## Power steps

Total rated power [kW]	Steps
9	9
12	12
15	15
18	9 + 9
21	9 + 12
24	9 + 15
27	12 + 15
30	15 + 15
33	15 + 18
36	9 + 12 + 15
39	9 + 15 + 15
42	12 + 15 + 15
45	12 + 15 + 18
51	9 + 12 + 12 + 18
54	9 + 12 + 15 + 18
60	12 + 15 + 15 + 18
66	15 + 15 + 18 + 18

## Power requirements

Heating power range of manufactured EKS heaters varies from 0,3 kW to 300 kW.

Calculation of required heater power:

$$P = Q * 0,36 * (t_2 - t_1)$$

i.e.: P - heating power [W],

Q - airflow [m³/h],

t<sub>1</sub> - temperature of incoming air [°C],

t<sub>2</sub> - required air temperature [°C].

## Overheat protection

Minimum air velocity is 1,5 m/s.

All EKS duct heaters has two-stage overheat protection: the first stage switches on when the temperature reaches 50°C (resets automatically), the second stage switches on when the temperature reaches 100°C (is reset manually with pushbutton on the casing).

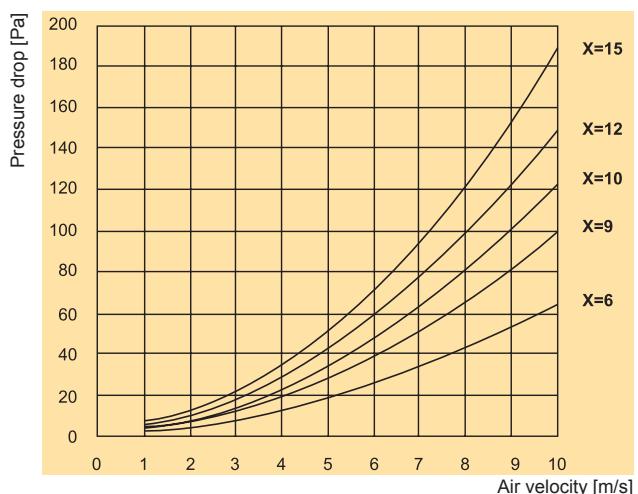
EKS has no internal temperature controller. External heating controllers EKR are used in this case.

## Pressure drop

Pressure drop across a duct heater depends on air velocity and the number of rows of heating elements (with reference to diagram). Calculation of heating element rows number:

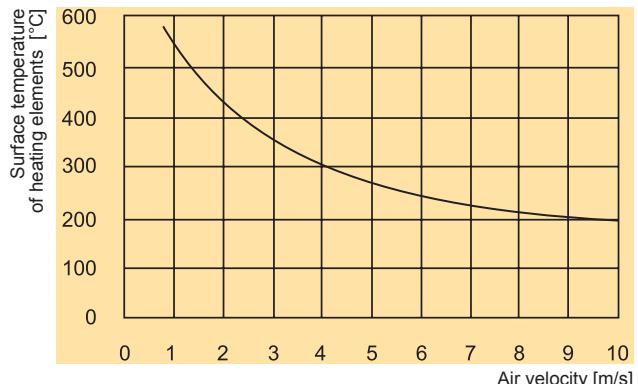
$$X = P / (A * 15)$$

i.e.: X - approx. number of heating element rows  
P - total rated power [kW],  
A - cross sectional area [m²].



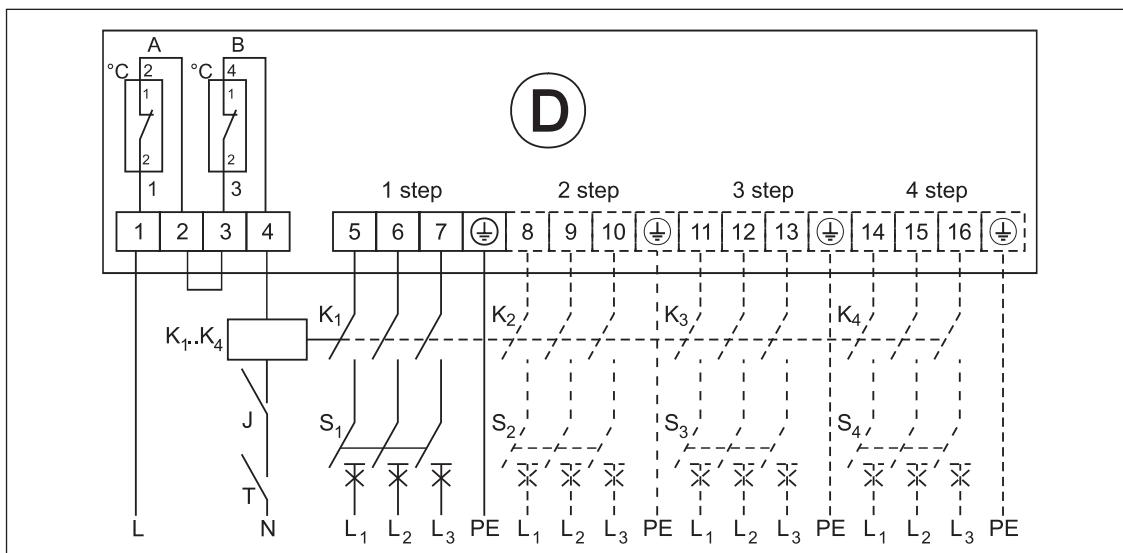
## Surface temperature of heating element

Surface temperature of heating elements depend on air velocity and surface heating power rating of the element (approx. 3 W/cm²). The diagram illustrates the surface temperature of the element as a function of air velocity at an air output temperature of approx. 20°C from the heater.



### Possible electrical connection

- A -Overheat protection with manual reset 100°C
- B -Overheat protection with automatical reset 50°C
- D -Electrical heater
- J -Switch
- K<sub>1</sub> - K<sub>4</sub> -Contactors
- T -Thermostat
- S<sub>1</sub> - S<sub>4</sub> -Automatic circuit breakers
- 1step - 4step -Heater steps



SALDA

DUCT HEATERS AND COOLERS